

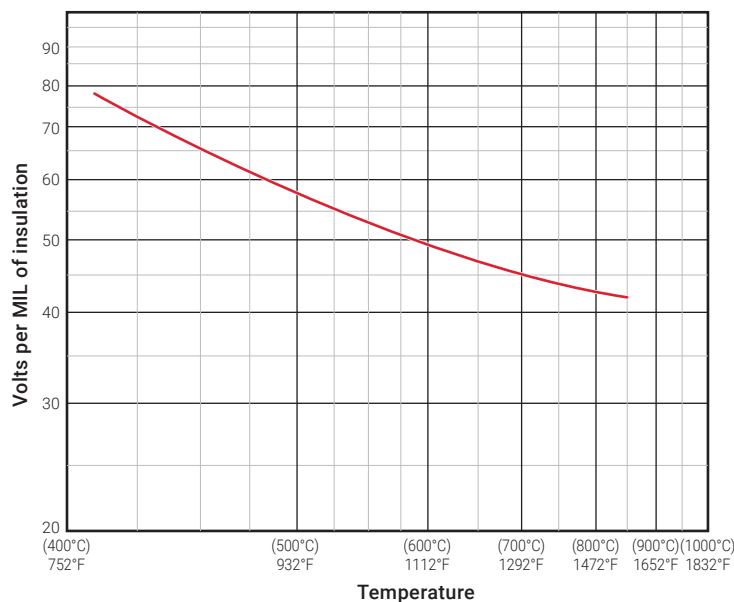
MAGNESIUM OXIDE INSULATION CHARACTERISTICS

MOISTURE PENETRATION

Magnesium oxide is hygroscopic, resulting in the uptake and retention of moisture under certain humidity and temperature conditions. When MI cable is not properly sealed and is subjected to these conditions, moisture penetrates several inches into the insulation, thereby reducing the insulation resistance. nVent's tests confirm that the moisture will not penetrate further into the cable and can be removed by applying heat to the cable to force the moisture out the open end. The insulation resistance will be restored once the cable has been dried and sealed.

DIELECTRIC STRENGTH

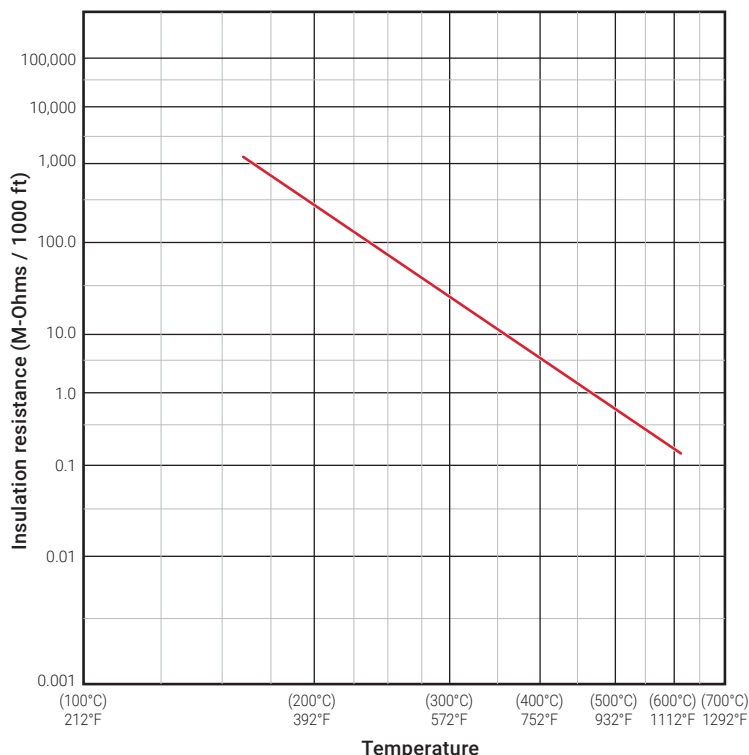
Although the dielectric strength of magnesium oxide insulation decreases with temperature, because of the way MI cables are constructed, this decrease has no detrimental effect on cable functionality.



Graph 1 Dielectric strength of MI cable as a function of temperature

INSULATION RESISTANCE

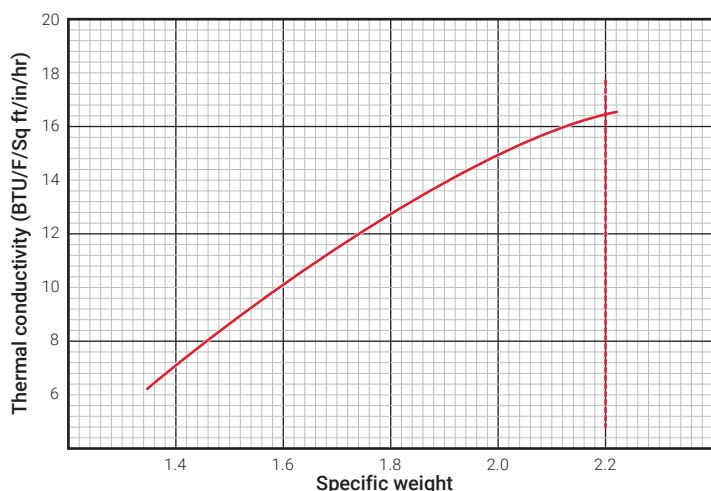
The insulation resistance of magnesium oxide decreases with increasing temperatures as shown. This decrease is unimportant at temperatures up to 250°C (482°F), the maximum continuous operating temperature of MI cable.



Graph 2 Insulation resistance of MI cable as a function of temperature

THERMAL CONDUCTIVITY

Unlike most electrical insulations, magnesium oxide has a relatively high thermal conductivity. This enables the heat to be quickly conducted from the outside sheath and dissipated to the surrounding air. This conductivity increases when magnesium oxide is compacted. The manufacturing process produces a specific weight of approximately 2.2 and a thermal conductivity of 16.4 BTU/°F/sq ft/in/hr.



Graph 3 Thermal conductivity of magnesium oxide at different levels of compaction

POWER FACTOR

The power factor of magnesium oxide insulation is very low compared to that of most electrical cable insulations. When measured at room temperature, 60 Hz and 40 volts per mil, it is approximately 0.1%. This value increases with temperature to approximately 1.0% at 250°C (482°F).

DIELECTRIC CONSTANT

The dielectric constant is approximately 4 over a range from 60 Hz to 400 MHz and is relatively constant up to 300°C (572°F).

North America

Tel +1.800.545.6258
Fax +1.800.527.5703
thermal.info@nVent.com

Europe, Middle East, Africa

Tel +32.16.213.511
Fax +32.16.213.604
thermal.info@nVent.com

Asia Pacific

Tel +86.21.2412.1688
Fax +86.21.5426.3167
cn.thermal.info@nVent.com

Latin America

Tel +1.713.868.4800
Fax +1.713.868.2333
thermal.info@nVent.com



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